

Date: Friday, 7/7/2006 8:14:23 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BEARING
 Job Number : 27843
 Estimate Number : 10717
 P.O. Number : N/A Part Number : D3284009
 This Issue : 7/7/2006 S.O. No. : N/A Drawing Number : D3284 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 27751 Material : N/A
 Written By : SEE COMMENT BEKW Due Date : 7/11/2006 Qty: 20 Um: Each
 Checked & Approved By : 06.07.07
 Comment : Est Rev: A 04.05.13 New Issue KJ/DS

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 1631 to Eagle Copters

Order P/N: 47-140-252-5

Certificate of Conformity is required

CL 07/07/06 (20)

2.0 471402525 bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bearing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

1-Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

SL 06/07/11 (20)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57419

PC 4/7/12 (20)

5.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SL 06/07/11 (20)

D3.1 QLS 20.07.12 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06-07-12	3.1	Qc 5 req'd please Add. Perm. Change. <i>[Signature]</i>	<i>E</i>	06-07-13			<i>[Signature]</i> 06-07-12

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: 06/07/13

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27843

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

CO-OP PICK TICKET

CUSTCD	CUSTOMER ORDER NO.	COPY	LINE NO	DATE	S/A NO.
K3200	06-002624	RECIPIENT	000001	10/07/06	000288463

ITEM NUMBER	KEYWORD	QTY	UM	BIN LOCATION	PRI
047-140-252-005	BEARING	20	EA		A99

SHIPTO	SM	CAR	P/S	SCH.DATE
K3200	CP	CU	N	10/07/06

PICK TICKET NO. CAN0822073

BELL HELICOPTER TEXTRON
CUSTCD. CUSTOMER ORDER NO.
H0900 CAN2006020100

COPY
RECIPIENT

CO-OP PICK TICKET
LINENO DATE S/A NO.
001308 16/02/06 001324486

ITEM NUMBER
047-140-252-005

KEYWORD
BEARING

QTY U
20 EA

BIN LOCATION
AP13E3

PRI
999

SHIPTO SM CAR P/S SCH.DATE
H0900 AFC FEO N 16/02/06

36271



PICK TICKET NO. AAN4071021



ORDER NO. **CAN2006020100**



LINENO. **001308**



ITEMNO. **047-140-252-005**



QTY

20



UM **EA**

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-06-010720



Sold To: SO06-01789.001

Sold Date: 7/10/2006 8:41:56PM

Part No: 047-140-252-005

Description: BEARING, ROD END

Serial No:

Condition: New

Qty Sold: 20.00

Cure Date:

Manufacturer Bell Helicopter (Manufacturer)

	<u>Cycles</u>	<u>Hours</u>
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

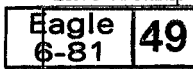
Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

July 10, 2006

Lic. No./Stamp

Inspector



Maintenance Release

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: July 10, 2006

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#-003881

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7927 9107 0721

Shipping Instructions:

Customer P.O. Number: 1631

Phone: (613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING,ROD END	Shipping Area	20	Each		LT-06-010720
Sales Order Number: SO06-01789.001				Eagle PO Number PO-06-002624.1			
Comments							

Sales Order Number

2006001789

Parts on Back Order

Customer

Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING,ROD END	20.00	0.00

* End of Report *

>> denotes that the Packing Slip line item has already been printed.